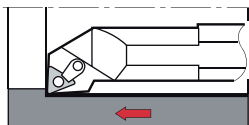
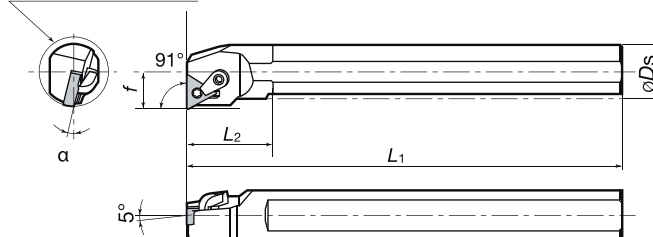


MTFNR/L

Min. bore dia.
ø32mmShank dia.
ø25mmSteel
Shank

Blind hole boring

MTFNR/L

Cutting edge style **F**Min. bore dia: ϕD_m 

Right hand (R) shown.

Steel Shank

Cat. No.	Stock		Min. bore dia. ϕD_m	Dimensions (mm)							Std. corner r_E	Applicable inserts	Lock pin	Clamp	Clamping screw	Shim	Wrench for lock pin	Wrench for clamp
	R	L		ϕD_s	f	L_1	L_2	h	b	α								
S25R-MTFNR/L16	▲	▲	32	25	17	200	40	23	22.5	12°	0.8	TN□□ 1604□□ ▶ 2-70~	MLP33L	MCL-5M/MCPM-6	MCS 520-2.5	-	P-2F	P-2.5

Notes: • When using a right or left hand insert, the right hand insert is used for left hand toolholders and the left hand insert is used for right hand toolholders.

T-CBN inserts ▶ 3-8 ~

T-DIA inserts ▶ 3-21

Note: * marked parts type No. is former type No.

● : Stocked items.

▲ : Will be replaced by new products.

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TAC Internal Toolholders