



ALU

 ALU
Si <10%

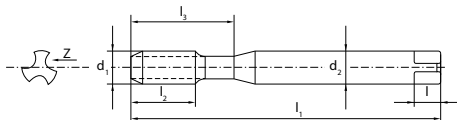
 ALU
Si >10%

 CU
SHORT

ZDC

 GG/G
CAST

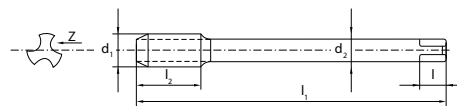
M


 1.113.923
MLT


6HX



d_1	P	d_i	l_1	l_2	l_3	d_2	l	a	z	Code
M4	0.70	3.30	63	13	21	4.5	6	3.4	3	951.095
M5	0.80	4.20	70	16	25	6.0	8	4.9	3	951.120
• M6	1.00	5.00	80	19	30	6.0	8	4.9	3	951.130

 1.113.923
MLT


6HX



d_1	P	d_i	l_1	l_2	l_3	d_2	l	a	z	Code
• M8	1.25	6.75	90	13	35	8.0	9	6.2	4	951.155
• M10	1.50	8.50	100	15	39	10.0	11	8.0	4	951.185

d_i = diameter of reamer / core.

• With internal cooling.