



STEEL
≤ 500
N/mm²

STEEL
500-800
N/mm²

CU

ALU
Si <10%

MACHINE TAP

UNC



2B
B1.1

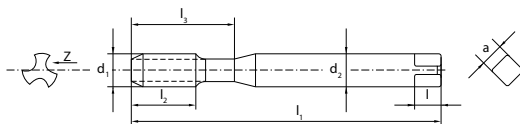
ANSI
B1.1



HSSE
V3



3.392.120



d_1	P	l_1	l_2	l_3	d_2	l	a	z	Code
No.1	64	50	8	9	2.8	5	2.1	2	580.005
No.2	56	50	9	10	2.8	5	2.1	2	580.010
No.3	48	50	9	10	2.8	5	2.1	2	580.015
No.4	40	56	11	18	3.5	6	2.7	2	580.020
No.5	40	56	11	18	3.5	6	2.7	3	580.025
No.6	32	56	13	19	4.0	6	3	3	580.030
No.8	32	63	13	19	4.5	6	3.4	3	580.035
No.10	24	70	16	20	6.0	8	4.9	3	580.040
No.12	24	80	17	29	6.0	8	4.9	3	580.045
1/4	20	80	19	30	7.0	8	5.5	3	580.050
5/16	18	90	22	34	8.0	9	6.2	3	580.055
3/8	16	90	22	35	9.0	10	7	3	580.060