



ALU

 ALU
Si <10%

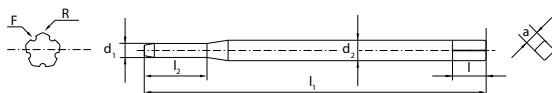
 ALU
Si >10%

CU

M


 TiCN
HSSE
V3


1.153.323-SL

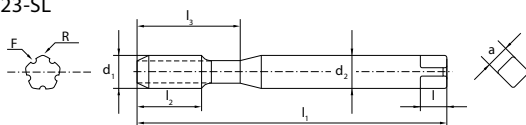


5HX



d_1	P	l_1	l_2	l_3	d_2	l	a	R / F	Code
M2	0.40	45	8	10	2.8	5	2.1	3 / 4	810.065
M2.2	0.45	45	9	11	2.8	5	2.1	3 / 4	810.070
M2.5	0.45	50	9	12.5	2.8	5	2.1	3 / 4	810.080
M2.6	0.45	50	9	12.5	2.8	5	2.1	3 / 4	810.085

1.153.323-SL



6HX



d_1	P	l_1	l_2	l_3	d_2	l	a	R / F	Code
M3	0.50	56	11	18	3.5	6	2.7	3 / 4	810.090
M3.5	0.60	56	12	20	4.0	6	3.0	3 / 4	810.095
M4	0.70	63	13	21	4.5	6	3.4	3 / 4	810.100
M5	0.80	70	16	25	6.0	8	4.9	3 / 4	810.110
M6	1.00	80	19	30	6.0	8	4.9	3 / 4	810.115
M8	1.25	90	22	35	8.0	9	6.2	5 / 6	810.125
M10	1.50	100	24	39	10.0	11	8.0	5 / 6	810.135

- SL-Taflets are available in standard sizes from M2 to M10. Upon request sizes up to M20 are possible. The side reamer can be made to manufacture different minor diameters of internal threads.