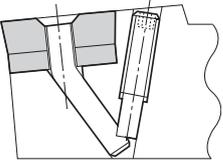


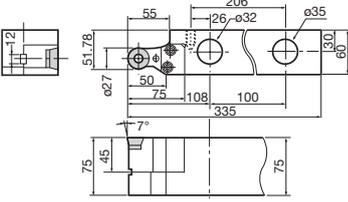
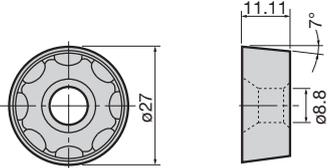
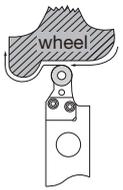
HRACR/L

Applicable inserts
RCMT2711M0-62

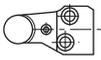
Positive rake

Appli	Type	Appearance	Clamping mechanism	Features
For railway wheel turning	H Draw-in pin type			<ul style="list-style-type: none"> • Easy maintenance cartridge type. • Specifically designed chipbreaker provides excellent impact resistance. • Excellent chip control and broad application area. • Can be used for general turning such as roll turning.

H-type for Turning Railway Wheels

Tooling styles	Cat. No.	Stock		Applicable inserts	Shape	Shape of inserts
		R	L			
Turning • Profiling HRACR/L	HRACR/L7560×27			RCMT2711M0-62	 <p>Right hand (R) shown.</p>	
						

Parts of H-type

Cat. No.	Cartridge	Hex. socket head screw	Key	Shim	Hex. socket head screw	Wrench
HRACR/L7560×27						
	HD27R/L	M8×55 (For cartridge)	HK01	HSR27	M4×12 (For key)	P-6

Note: Shim is made of D30 grade.